

# Exhaust Manifold / Expansion Tank

Heat Exchanger Cooling Components

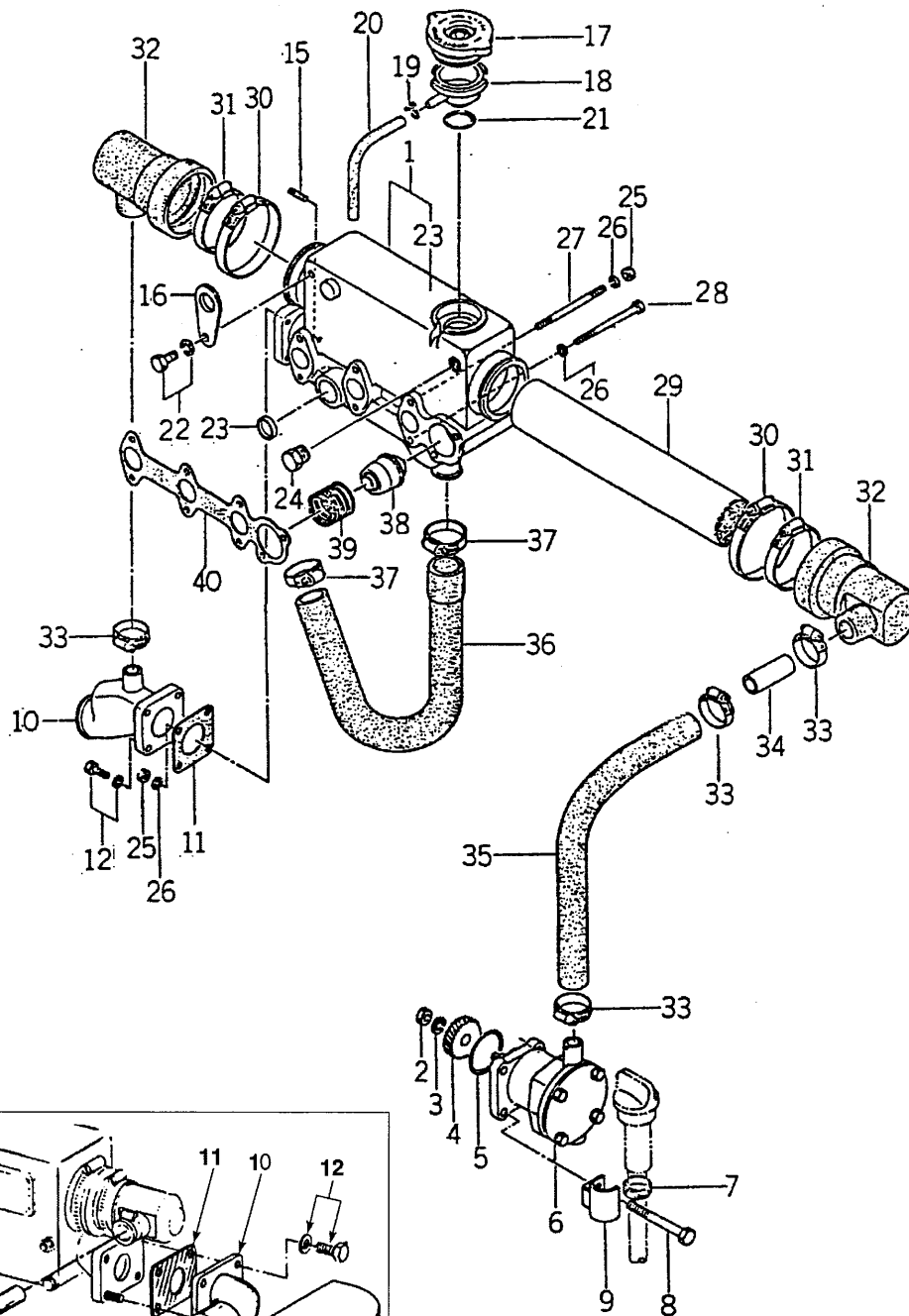
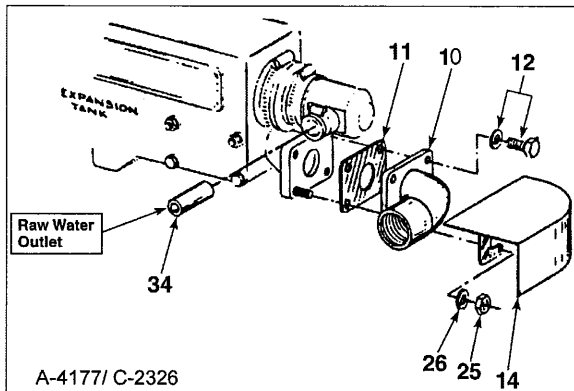


FIG: 3-0



## Exhaust Manifold / Expansion Tank

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KEY	PART NUMBER	QTY	DESCRIPTION	SERIAL NUMBER
1	135606160	1	Exhaust Manifold/ Expansion Tank (includes keys #18, 21, & 23)	
2	14-00711	1	Hex Nut M8 x 1.25	-
3	15-00702	1	Lock Washer	-
4	340460170	1	Gear	-
5	052400400	1	O-Ring	-
6	25-12007		Raw Water Pump (see parts detail)	-
7	19-00010	1	Hose Clamp #10	-
8	12-00717	3	Capscrew, Hex Head M8 x 1.25 x 60 mm	-
	12-00701	1	Capscrew, Hex Head M8 x 1.25 x 110 mm	-
9	140976040	1	Bracket	-
10	135616570	1	Wet Exhaust Elbow	-
	27-38300	1	Dry Exhaust Elbow	-
11	135996550	1	Gasket	-
12	011310620	3	Bolt	-
13	00-08301	1	Decal "Northern Lights" (not shown)	-
14	00-38301	1	Heat Shield	-
15	012100620	1	Stud, M6 x 1.0 x 20 mm	-
16	195816340	1	Lifting Eye	-
17	21-12007	1	Filler Cap	-
18	145546430	1	Filler Neck	-
19	067200100	1	Clamp	-
20	068106500	1	Overflow Tube	-
21	052400330	1	O-Ring	-
22	011510816	1	Bolt	-
23	064200022	1	Plug	-
24	198436200	1	Plug	-
25	14-01131	4	Hex Nut M6 x 1.0	-
26	15-01132	12	Lock Washer M6	-
27	012110690	3	Stud M6 x 1.0 x 90 mm	-
28	12-01136	5	Capscrew, Hex Head M6 x 1.0 x 90 mm	-
29	20-12003	1	Heat Exchanger Element	-
30	19-00040	2	Hose Clamp #40	-
31	19-00036	2	Hose Clamp #36	-
32	145536440	2	End Cap	-
33	19-00012	5	Hose Clamp #12	-
34	145986170	1	Pipe	-
35	145536461	1	Hose	-
36	145537110	1	Hose	-
37	19-00016	2	Hose Clamp #16	-
38	145206062	1	Thermostat	-
39	198217410	1	Spring	-
40	135996730	1	Gasket	-
41	22-42014	1	Switch, High Exhaust Temperature	up to S/N xxxx-31832C
	22-42070	1	Switch, High Exhaust Temperature & Harness Assembly	from S/N xxxx-31833C
42	22-40482	1	Harness, Exhaust Temperature Switch	from S/N xxxx-31833C